



**QPL Qualified  
One Piece Knife and Blade  
Banding Tool  
600-058 and 600-061  
Operating Instructions**



## QPL Qualified Standard and Micro Banding Tool Overview

### 1 Calibration Access Plug

### 2 Tensioning Lever:

Squeeze with short gentle strokes to tighten band to the proper tension. Lever will lock to **3 Handle** with final full stroke.

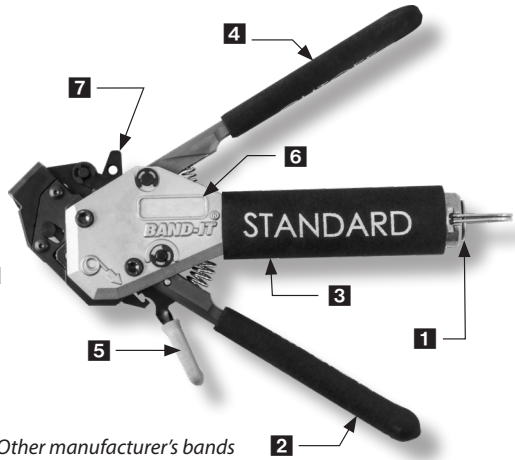
### 4 Cut-Off Lever:

Squeeze to lock band buckle and trim excess band material.

**5 Band Insertion and Release Lever:**  
Depress lever to insert or release band from tool.

### 6 Serial Number

### 7 Tension Release Lever



### NOTES:

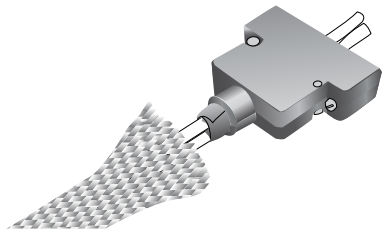
1. Use only genuine Glenair/Band-It bands. Other manufacturer's bands may damage tool.
2. Use only .240" wide bands with 600-058 tool and .120" wide bands with 600-061 tool.
3. Calibrate Standard band tool to 150 ±5 Lbs, Micro tool to 80 ±5 Lbs.

## Shield Termination Preparation Process

### Step 1

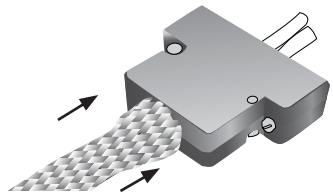
Prepare Cable Braid for termination process.

**NOTE:** banding must occur on an unfixtured cable assembly. Attaching a band to a firmly clamped cable will affect the applied forces and will also interfere with the cut-off operation. The cut-off operation causes a rotation of the band termination in order to lock the band.



### Step 2

Push braid forward over banding platform. Milk braid as required to remove slack and insure a snug fit around the shield termination area.



## Shield Termination Assembly Process

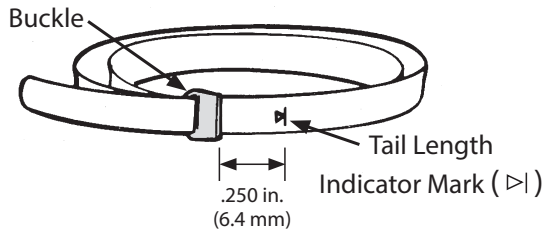
### Step 3

Double-coil the band prior to use:

**IMPORTANT:** *Due to connector/adaptor circumference, it may be necessary to double-coil the band in place around the cable or retention area.*

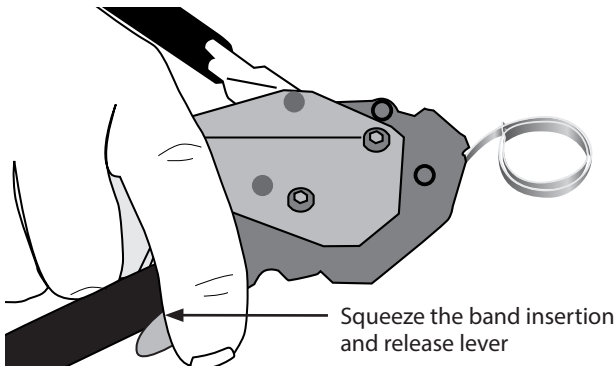
A. Insert leading edge of band through the buckle slot twice. (Bands must be double-coiled.)

B. Tighten the coil until the indicator mark (▷|) is approximately .250 inch (6.4mm) shy of the buckle slot (see illustration below). This will ensure sufficient band tail length for insertion into tool.



### Step 4

Depress the band insertion and release lever (5), and insert the band into the front end opening of the tool, with the loop positioned outward as shown.



## Shield Termination Assembly Process

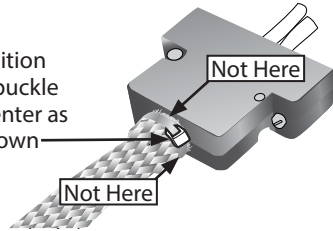
### Step 5

The band termination area on all backshells is wider than the band. Position the band near the rear lip of the banding platform, allowing room for buckle. For elliptical cable entries position the buckle off center of the peak of the circle. Failure to follow these guidelines will result in poor performance.

Position the band near the rear lip leaving room for buckle.



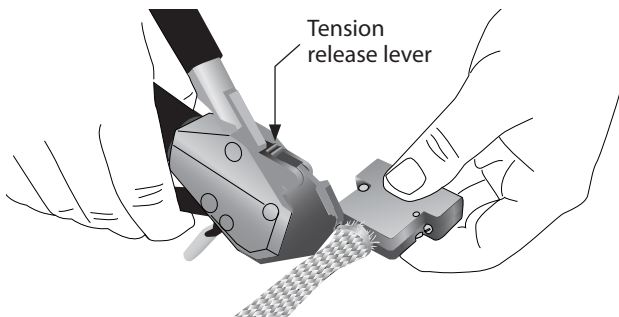
Position the buckle off-center as shown



### Step 6

Contract the band with the tensioning lever (2) using short, even strokes, as the band is firmly secured on termination area pull a full stroke to lock handle against the tool body indicating the band is compressed to the proper tension.

**NOTE:** *Overly rapid tightening of the band may result in uneven compression. If alignment of the band and shield is unsatisfactory, tension can be relaxed by pulling up tension lever (2) and pushing the release lever (7) forward on top of the tool. Make adjustments as necessary and finish tightening with tensioning lever (2) as described above. Instructional videos are available on the Glenair website: [www.glenair.com/banding/](http://www.glenair.com/banding/)*

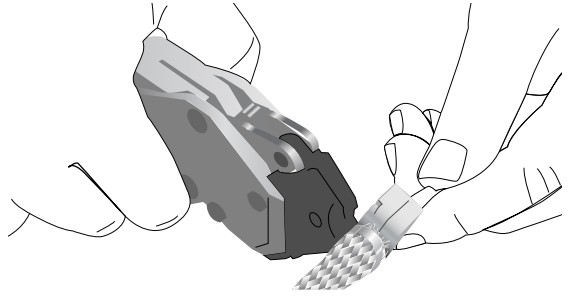


## Shield Termination Assembly Process

### Step 7

Complete the clamping process by depressing the cut-off lever (4), allowing band and cable to rotate slightly.

**Note:** Always install bands on an unfixtured connector/cable assembly.

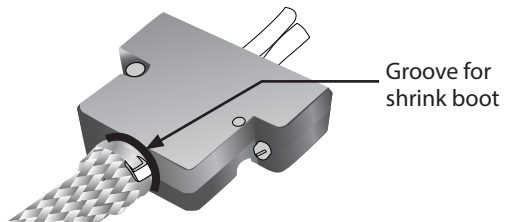


### Step 8

Pull up the release lever (5) to remove excess band for disposal.

### Step 9

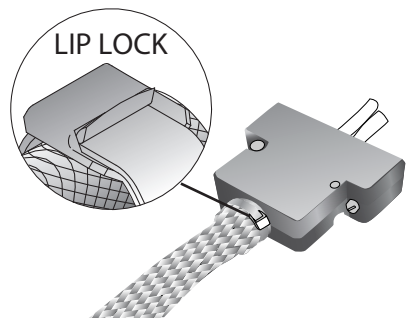
Trim away excess braid from the forward groove, particularly if a shrink boot is to be applied to the assembly.



### Step 10

Visually inspect shield termination for problems. Correctly installed clamp must have full locking lip on all bands. If lip is damaged or missing, re-calibrate tool tension, check condition of cutter blade and knife, replace if worn or damaged.

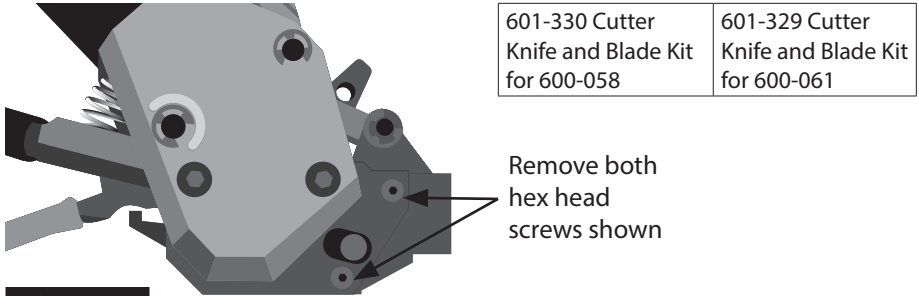
**NOTE:** 1. If poor cutoff quality persists after knife and blade replacement, the tool must be serviced 2. Band can be removed by lifting buckle with a screwdriver or diagonal cutters.



## One-Piece Blade and Knife Removal Procedure

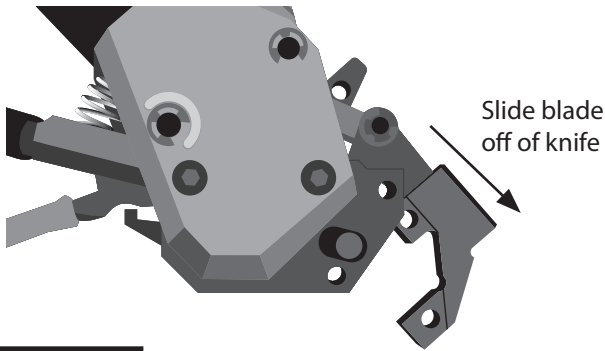
### Step 1

Remove two screws to release head assembly.



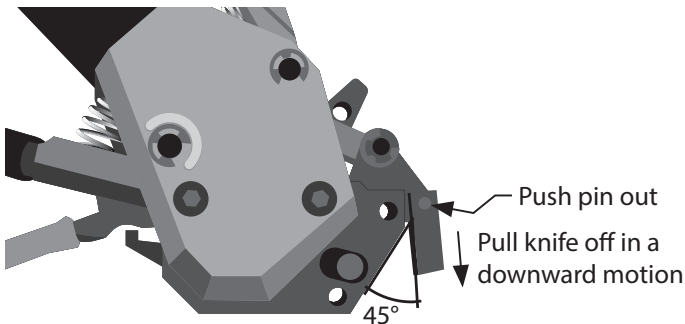
### Step 2

Slide blade housing off to reveal knife.



### Step 3

Pull down at 45° angle to remove knife .

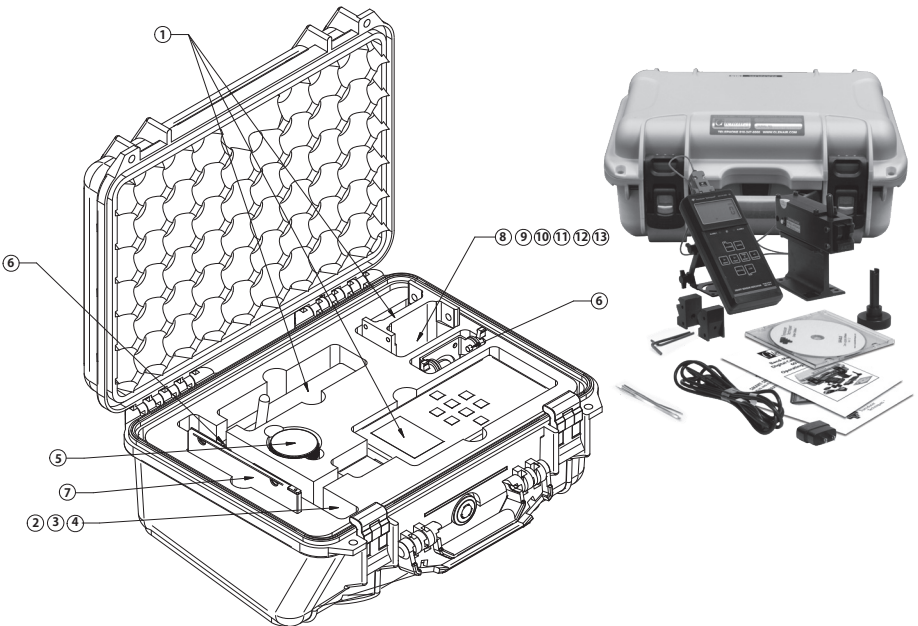


## Tool Calibration

**Band-Master® ATS** Banding tools are factory-calibrated and are supplied with a calibration certificate. Glenair recommends that tool calibration be checked after 500 terminations. Actual calibration interval can be determined by tool users. Glenair also provides calibration services. A portable kit is available for on-site calibration. Range of the calibration device is 40 to 180 Lbs, accuracy is  $\pm 1$  Lb.

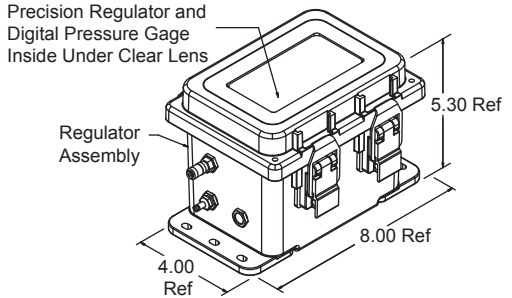
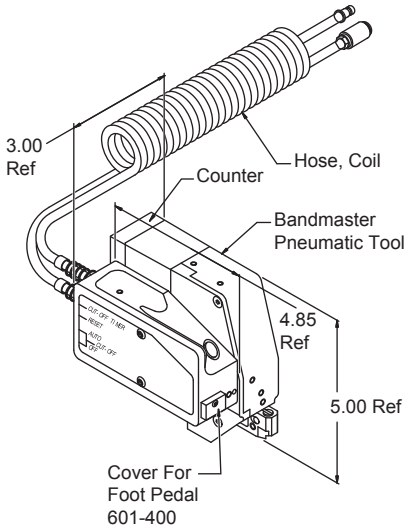
### 601-200 Band-Master® ATS Calibration Kit provides fast, easy, accurate calibration of all banding tools.

Kit includes (1) 601-200-3 calibration device (2) fifty 601-203 Micro test bands, (3) fifty 601-202 Standard test bands (4) fifty 601-217 Nano test bands (5) 601-205 calibration key (6) 601-218 Adjustable mounting bracket (7) Data logging software (8) 600-058 tool adapter (9) 600-067 and 601-104 tool adapter (10) 600-061, 600-068 and 601-105 (11) 601-109, 601-110, 601-100, 601-106 tool adapter (12) 601-101, 601-107, 601-122, and 601-123 (13) 601-108 and 601-118. Range of the calibration device is 0 to 500 lbs, and accuracy is calibrated to  $\pm 1$  lbs. at factory. Digital readout in .1 lb. increments. Meter supplied with RS-232 serial communication port on rear of meter case. Serial/USB adapter cable included.



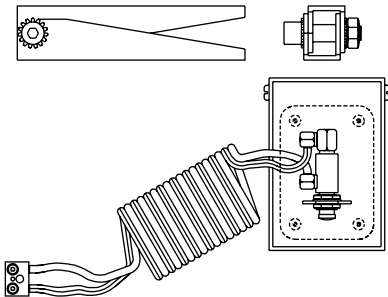
## Pneumatic Tools for High Volume Production

Pneumatic **Band-Master® ATS** tools with counter, speed up band installation and reduce operator fatigue.



### Band-Master® ATS Pneumatic Banding Tools

Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 2.74 lbs (1.24 Kg).  
**601-106** for use with standard bands.  
**601-107** for use with micro bands.



### 601-400 Band-Master® ATS Foot Pedal Control for Pneumatic Banding Tools

Frees both hands to help assure more accurate, reliable and faster shield terminations (included with pneumatic banding tool kits).

## Tool Repair and Refurbishment

Glenair provides repair and refurbishment services for **Band-Master® ATS** tools. Typical services include calibration along with replacements of cutter knife and cut-off blade. Simply send the tool to Glenair:

**ATTN: Customer Service**  
**Glenair, Inc.**  
**1211 Air Way**  
**Glendale CA 91201**





## Replacement Parts and Band-Master® Bands

<b>BANDS &amp; REPLACEMENT PARTS FOR 600-058 TOOL</b>	
Standard Length Band, Supplied Flat	600-052
Standard Length Band, Supplied Pre-Coiled	600-052-1
Extended Length Band, Supplied Flat	600-090
Extended Length Band, Supplied Pre-Coiled	600-090-1
Cut-Off Blade and Knife Kit	601-330

<b>BANDS &amp; REPLACEMENT PARTS FOR 600-061 TOOL</b>	
Standard Length Band, Supplied Flat	600-057
Standard Length Band, Supplied Pre-Coiled	600-057-1
Extended Length Band, Supplied Flat	600-083
Extended Length Band, Supplied Pre-Coiled	600-083-1
Cut-Off Blade and Knife Kit	601-329







Visit the Glenair website for additional information on backshell assembly tools, banding tools and accessories:

**[www.glenair.com](http://www.glenair.com)**

Training videos on **Band-Master® ATS** termination procedures are available on the Glenair website:

**<http://www.glenair.com/banding/>**

Consult factory for additional recommendations for technical information on overall shields with distributed individual shields on common terminations.